



Single Flute Uncoated

HSS, Countersinks, Single Flute

Drill Size	Decimal Equiv	OAL	Shank ø	60° Part #	82° Part #	90° Part #
1/4	.2500	1-7/16	3/16	RC27601	RC27714	RC27823
3/8	.3750	1-21/32	1/4	RC27602	RC27715	RC27824
1/2	.5000	1-13/32	1/4	RC27603	RC27716	RC27825
3/4	.7500	1-27/32	1/2	RC27604	RC27717	RC27826
1	1.0000	2-13/16	1/2	RC27605	RC27718	RC27827



Four Flute Uncoated

HSS, Countersinks, Four Flute

Drill Size	Decimal Equiv	OAL	Shank ø	60° Part #	82° Part #
1/2	.5000	3-7/8	1/2	RC27932	RC28032
5/8	.6250	4	1/2	RC27940	RC28040
3/4	.7500	4-1/8	1/2	RC27948	RC28048
7/8	.8750	4-1/4	1/2	RC27956	RC28056
1	1.0000	4-3/8	1/2	RC27964	RC28064

